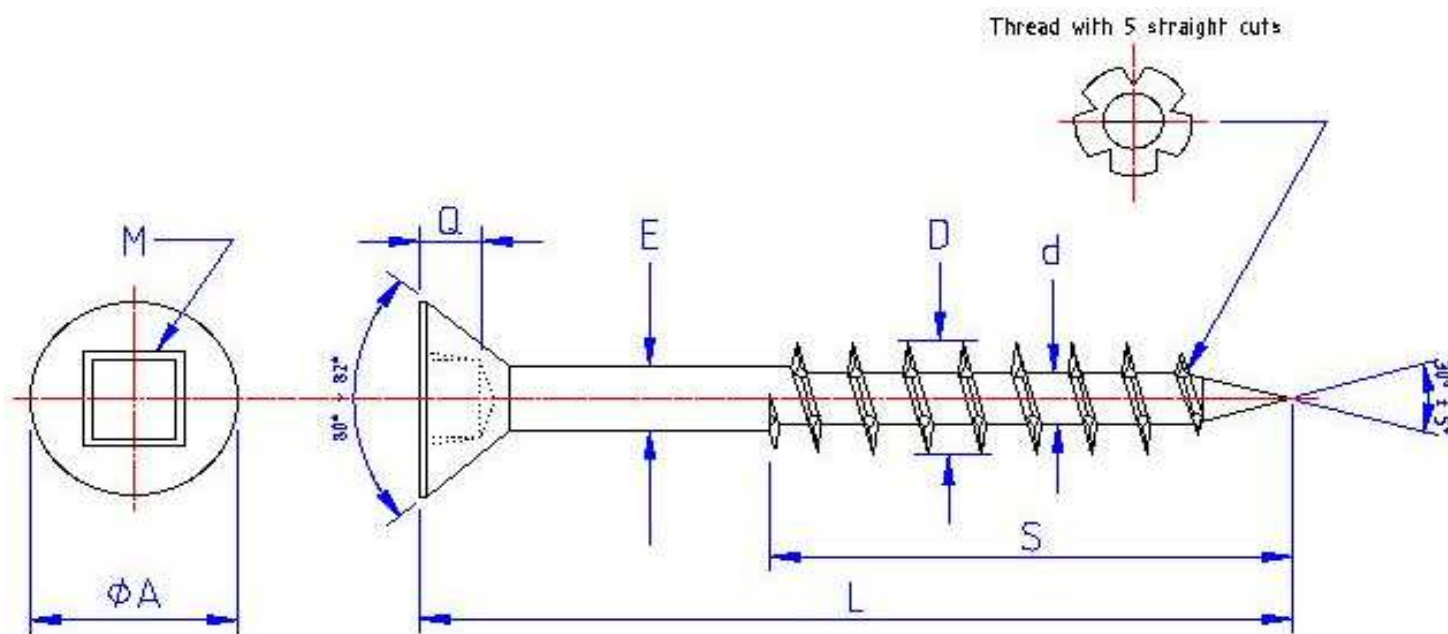




unit: INCH

L LENGTH TOLERANCE	1-1/4"	+0	-0.05
	> 1-1/4" to ≤ 2-3/4"	+0	-0.06
	> 2-3/4"	+0	-0.09

S THREAD	≤ 1-3/4"	Full Thread
	> 1-3/4"	1-3/4" ±0.05

SCREW	M PUNCH		Q DRIVE DEPTH	A HEAD DIAM.	E BODY DIAM.	D THREAD DIAM.	d THREAD DIAM.	THREAD PER INCH	TORK INCH/ POUND
3/16	# 2	Min	0.060	0.340	0.151	0.195	0.139	11	56
		Max	0.075	0.385	0.156	0.206	0.145		
1/4	# 3	Min	0.080	0.452	0.199	0.249	0.178	8	142
		Max	0.095	0.507	0.203	0.260	0.185		

Flat head, Square Recess, Coarse thread with 5 straight cuts, Diamond Point
GOLD RUSPERT (1000 HRS SST)

Date : 14 mai 2015

Done by : P.B.